#### **Features**

- Original Shear-Seal<sup>®</sup> technology
- ► Air or hydraulic integrated actuator
- ▶ 2- and 3-position
- Superior shifting performance
- High velocity flow
- Compact design
- Corrosion resistant materials
- Position indication

### **Applications**

- Land-based & offshore oil drilling controls
   BOP control units
- Steel mills
- Shipboard hydraulic control systems
- Refineries and chemical processing plants

### **General Specifications\***

#### - Main Valve

Working Pressure:	Hydraulic up to 3,000 or 6,000 psi (206 bar or 413 bar) Air up to 2,000 or 4,000 psi (138 or 276 bar)
Back Pressure:	Must not exceed 250 psi (17.2) bar at return port for satisfactory operation
Proof Pressure:	1-1/2 times working pressure except at return port
Burst Pressure:	2-1/2 times working pressure except at return port (3,000 psi [206 bar])
Pressure Drop (all Valves):	See supplemental guide for detailed information
Porting:	1/4", 3/8", 1/2", 3/4", 1", & 1-1/2" NPT Standard (SAE J1926 Option)
Media Temperature Range:	-40° to +250°F (-40° to +121°C)
Handle Detent:	All valves have 3-position detents for manual shift to Center position
Panel Mounting:	Standard for 1/4"- 1/2" valves Refer to sales drawings for 1" & 1-1/2" valves
Wetted Materials: Body: Shaft: Rotor & Seals: Standard O-Rings:	Al-Ni bronze Stainless steel 400 series stainless steel Buna N

<sup>\*</sup> See product configurator for additional options.

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#### Patent# US D521.599 S



#### - Pilot Actuator

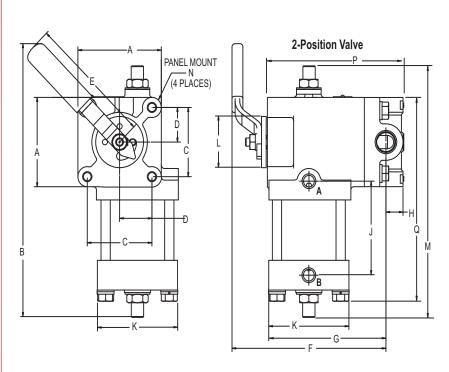
External: Housing: Hardware: Handle & Detent Disc:	Al-Ni Bronze Stainless Steel Stainless Steel
Working Pressure: Air: Hydraulic:	80 psi (5.2 bar) minimum 250 psi (17.2 bar) maximum 500 psi (34 bar) minimum 1,500 psi (103 bar) maximum
Porting:	1/4"- 18 NPT
Media Temperature Range:	-40° to +250°F (-40° to +121°C
Speed of Operation:	Greater than or equal to 1/2 second to avoid damage.
Materials: Cylinder:	Air -Amalga (Std.) -Stainless steel (Opt.) Hydraulic - Stainless steel (Std.)
End Plate:	Stainless steel 1/4", 3/8", 1/2" Al-Ni Bronze 3/4" 1" & 1-1/2"
Hardware:	Stainless steel

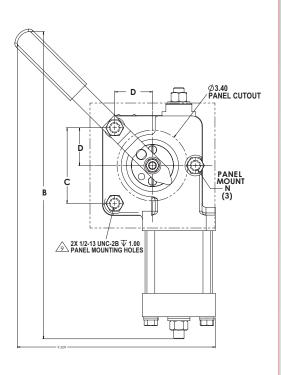




# **Technical Drawings**

# 2-Position Valve





1/4", 3/8", 1/2"

Refer to Sales Drawings for more detailed information

3/4", 1", 1 1/2"

#### 2-POSITION FLOW PATTERN SELECTOR (VIEWED FROM SHAFT END)



HANDLE ORENTATION (AS SHOWN CW) (ACTUATOR PORT 'B' PRESSURIZED)



HANDLE ORENTATION (AS SHOWN CCW) (ACTUATOR PORT 'A' PRESSURIZED)



# CLOSED CENTER MANIPULATOR FLOW PATTERN (VIEWED FROM SHAFT END)



HANDLE ORENTATION (AS SHOWN CW) (ACTUATOR PORT 'B' PRESSURIZED)



HANDLE CENTERED (MANUALLY OVERRIDE ONLY)



HANDLE ORENTATION (AS SHOWN CW) (ACTUATOR PORT 'A' PRESSURIZED)

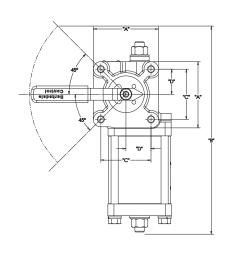


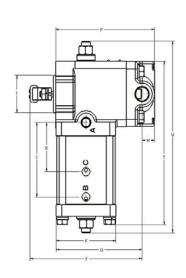
Porting	Α	В	С	D	E	F	G	Н	J	K	L	M	N	Р	Q	R	S	T	U
1/4"	2.75	10.38	2.00	1.00	5.00	5.72	4.25	0.50	3.34	3.25	1.94	9.43	3/8-18 UNC	4.88	7.44	NA	NA	NA	NA
NPT	(69.9)	(254.0)	(50.8)	(25.4)	(127.0)	(146.1)	(108)	(12.7)	(85)	(82.6)	(49.2)	(231.7)		(124.0)	(189.0)				
3/8" & 1/2"	3.406	10.937	2.625	1.312	5.00	6.25	4.750	0.688	3.531	3.25	1.94	9.531	3/8-18 UNC	5.50	7.85	NA	NA	NA	NA
NPT	(86.5)	(277.8)	(66.7)	(33.3)	(127.0)	(158.8)	(120.65)	(17.46)	(89.7)	(82.6)	(49.2)	(242.1)		(139.7)	(199.3)				
3/4" & 1" 2 pos	4.781	14.375	3.625	1.812	9.00	8.75	6.562	1.00	4.25	3.50	3.00	12.00	1/2-13 UNC	7.562	10.125	NA	NA	NA	NA
NPT	(121.4)	(365.1)	(92)	(46)	(228.6)	(222.3)	(166.6)	(25.4)	(108)	(88.9)	(76.2)	(482.0)		(192.0)	(257.0)				
1-1/2" 2 pos	6.75	16.00	5.312	2.656	9.00	10.50	8.139	1.50	4.00	4.75	3.00	12.00	1/2-13 UNC	8.31	NA	NA	NA	NA	NA
NPT	(171.5)	(406.4)	(134.9)	(67.5)	(228.6)	(266.7)	(209)	(38.1)	(101.6)	;(120.7)	(76.2)	(482.0)		(211.1)					

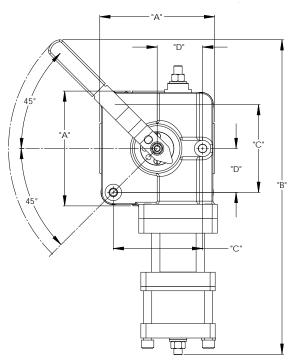


### **Technical Drawings**

# 3-Position Valve







3/4", 1", 1 1/2"

1/4", 3/8", 1/2"

Refer to Sales Drawings for more detailed information

# 3-POSITION FLOW PATTERN SELECTOR (VIEWED FROM SHAFT END)

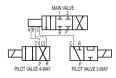






HANDLE ORENTATION (AS SHOWN CCW) HANDLE ORENTATION (AS SHOWN CW) HANDLE CENTERED (ACTUATOR PORT B' & C'PRESSURIZED) (ACTUATOR PORT 'A' & C' PRESSURIZED) (ACTUATOR PORT 'A' PRESSURIZED)

(PORTS 'A' VENTED) (PORT B' VENTED) (PORT B' VENTED)



# CLOSED CENTER MANIPULATOR FLOW PATTERN (VIEWED FROM SHAFT END)







HANDLE ORENTATION (AS SHOWN CW) (ACTUATOR PORT 'B' PRESSURIZED)

HANDLE CENTERED (MANUALLY OVERRIDE ONLY)

HANDLE ORENTATION (AS SHOWN CW) (ACTUATOR PORT 'A' PRESSURIZED)



Porting	Α	В	С	D	E	F	G	Н	J	K	L	M	N	Р	Q	R	S	Т	U
1/4"	2.75	10.38	2.00	1.00	5.00	5.72	4.25	0.50	3.34	3.25	1.94	9.43	3/8-18 UNC	4.88	7.44	2.44	3.75	6.44	10.468
NPT	(69.9)	(254.0)	(50.8)	(25.4)	(127.0)	(146.1)	(108)	(12.7)	(85)	(82.6)	(49.2)	(231.7)		(124.0)	(189.0)	(62)	(95.3)	(214.4)	(265.9)
3/8" & 1/2"	3.406	10.937	2.625	1.312	5.00	6.25	4.75	0.688	3.531	3.25	1.94	9.531	3/8-18 UNC	5.50	7.85	2.56	3.88	8.688	10.25
NPT	(86.5)	(277.8)	(66.7)	(33.3)	(127.0)	(158.8)	(120.65)	(17.46)	(89.7)	(82.6)	(49.2)	(242.1)		(139.7)	(199.3)	(65.1)	(98.4)	(220.7)	(260.4)
3/4" & 1" 3 pos	4.813	17.313	3.625	1.812	9.00	8.750	6.562	1.00	4.250	4.50	3.00	12.00	1/2-13 UNC	7.563	NA	3.938	7.063	NA	15.188
NPT	(122.3)	(439.8)	(92)	(46)	(228.6)	(222.3)	(166.6)	(25.4)	(108)	(114.3)	(76.2)	(482.0)		(192.1)		(100)	(179.4)		(385.8)
1-1/2" 3-Pos	7.00	18.75	5.25	2.656	9.00	10.50	8.138	1.50	4.00	4.50	3.00	17.50	1/2-13 UNC	8.31	NA	4.188	7.313	NA	17.50
NPT	(177.8)	(476.3)	(133.4)	(67.5)	(228.6)	(266.7)	(209)	(38.1)	(101.6)	(114.3)	(76.2)	(444.5)		(211.1)		(106.4)	(185.7)		(444.5)

#### Flow Capacity

			Capacity (App				Approx. Shipping	Approx. Shipping
	Main Valve	20 ft/sec.	40 ft/sec.	60 ft/sec.	Min. Flow	Cv	Weight	Weight
	Port Size	gpm (l/min.)	gpm (l/min.)	gpm (l/min.)	Passage Dia.	Factor	2 Pos.	3 Pos.
A14/A92 &	1/4"	3 (11)	6 (23)	9 (34)	1/4"	0.95	30	32
A376	3/8" & 1/2"	9 (34)	19 (72)	28 (106)	7/16"	3.20	35	37
Series	3/4" & 1"	25 (95)	50 (189)	75 (284)	23/32"	9.20	50	52
Valve	1-1/2"	57 (217)	114 (433)	171 (650)	1-3/32"	21.00	129	134
A20/A562	1/4"	3 (11)	6 (23)	9 (34)	1/4"	0.95	30	32
Series	1/2"	5 (19)	10 (36)	15 (57)	5/16"	1.60	35	37
Valve	1"	9 (34)	19 (72)	28 (106)	7/16"	3.20	50	52

